



DIAMOND PAINT MFG. CO. LTD.
TECHNICAL DATA
SURE
ALL PURPOSE JOINT COMPOUND

SURE All Purpose Joint Compound is a smooth-working paste used for applying Joint Tape and for completely finishing and concealing joints, nail and screw heads and corner beads in gypsum drywall construction. It is also recommended for patching plaster cracks, for gypsum wallboard lamination and for decorative texture prior to painting.

TOOLS FOR A PROFESSIONAL JOB

- a. this is all you really need (Drywall knife 4" or 6")
 - b. Pan for joint compound
 - c. 8" finishing knife
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1. Apply Compound. Fill each channel (formed by edges of Tapered Edge Wallboard) evenly and fully with joint compound.
 2. Embed tape. Center the tape in channel and embed in compound, using a 4" drywall Knife. Tape the full length of the joint.
 3. Spot Nail Heads with first coat of compound and as each successive finish coat is applied. Three coats are normally required.
 4. First Finish Coat. After compound has dried for 24 hours, apply a thin coat of compound and feather out 3" to 4" on each side of the channel.
 5. Second Finish Coat. When first coat has dried thoroughly, apply a second thin coat, feathering out 8" to 10" on each side of the channel.
 6. Wet Sanding. After 24 hours, the compound may be smoothed level with the wallboard surface with a damp sponge.
 7. Inside Corners are treated by creasing the tape down the center before embedding it into the joint compound. Apply finish coat to one side of corner. Allow to dry. Then apply finish coat to other side of corner.
 8. Outside Corners are treated with joint compound applied with a finishing knife over the corner bead flange. First coat should be approximately 6" wide, second coat 6" to 10" wide, on each side of corner.

**PROTECT FROM FREEZING • KEEP OUT OF REACH OF CHILDREN •
DO NOT TAKE INTERNALLY**

Do not apply if temperature is below 55°F (13°C) or above 90°F (32°C).

HAZARD CAUTIONS:

Continued and prolonged exposure to high concentrations of airborne dust may affect respiratory system function. To avoid creating dust, wet sand or sponge finish the joints. Dry sanding is not recommended. However, if dry sanding is performed, ventilate work area and/or use a dust collector, and use a respirator approved by NIOSH for “Dust and Mists.” Eye protection is also recommended. Refer to Material Safety Data Sheet for additional information regarding this product.

NOTICE TO CUSTOMER:

Products manufactured, sold and warranted to its immediate purchaser to be free from defects in materials and workmanship at the time it is shipped. ALL OTHER WARRANTIES ARE EXCLUDED, INCLUDING ALL IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

Any claim that this product is defective is waived if not made in writing to **Diamond Paint Mfg. Co. Ltd., 67 Waltham Park Road, Kingston 11** within (30) days from the date the defect was discovered or should have been discovered.

INGREDIENTS:

May contain any of the following components:

Limestone, Plaster of Paris, Gypsum, Perlite, Talc, Mica, Clay, Starch, Water or Latex